

STAINLESS STEEL ACCESSORIES

FREIGHTLINER CLASSIC RAISED ROOF SUNVISOR

INSTALLATION INSTRUCTIONS

1. Remove the existing sunvisor and wiring harness from the truck. Detach the lights for use on the new visor (ABP FL 116 Only). Leave the two center mounting flanges attached to the truck, but unbolt from the factory visor.
2. Attach the two sunvisor halves together using 4, $\frac{1}{4}$ -20 x $\frac{1}{2}$ " hex head bolts, washers and nuts and tighten.
3. Attach the 4 mounting brackets to the sunvisor using the $\frac{1}{4}$ -20 x $\frac{1}{2}$ " truss head bolts, washers and nuts. Do not tighten, as they will be adjusted later. The brackets are labeled IL (inside left – meaning driver side), IR (inside right), OL (outside left) and OR (outside right).
4. Attach the two extra mounting brackets to the outside mounting brackets as shown in the figure below, using the same hardware as above.
5. Attach the visor to the truck, using the $\frac{1}{4}$ -20 x $\frac{3}{4}$ " truss head bolts through the ends. Only the top and bottom bolts are required at this point, as the visor will need to be removed (do not tighten). Also, attach the center mounting brackets to the mounting brackets from the factory sunvisor that were left on the truck, using 6, $\frac{1}{4}$ -20 x $\frac{1}{2}$ " hex head bolts.
6. Measure the distance from the top of the bottom window trim to the bottom of the sunvisor on both sides to align it. Tighten all the mounting hardware on the sunvisor. Trace the slots on the outside mounting brackets on the truck to locate where the 6 mounting holes need to be drilled.
7. Remove the sunvisor from the truck and set aside. Drill 6 holes using a $\frac{25}{64}$ " drill bit in the locations marked in the previous step.
8. Using the nutsert tool provided in the kit, install the 6 supplied nutserts into the drilled holes.
9. Install the lights and wiring harnesses onto the sunvisor. Run the wiring harness through the holes cut in the mounting brackets. Be sure to have the end connector exit at the passenger side. Use some of the supplied silicone to stick the end of the harness to the back of the sunvisor. It will require some tape and some time to dry to hold it in place.
10. Re-attach the sunvisor to the truck. Dab some silicone on the end bolts prior to installing them on the truck. Attach the mounting brackets to the truck with the $\frac{1}{4}$ -20 x 1" hex head bolts (use silicone on these as well), washers and lockwashers.
11. Re-check alignment and tighten all loose bolts & nuts.
12. Remove the plastic and clean with glass cleaner if required.

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